



Landesgesellschaft
Österreich

CERTIFICATE

The Product Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH
certifies that



GIG Karasek GmbH

Neusiedlerstraße 15-19, A-2640 Gloggnitz-Stuppach
Industriestraße 21, A-4800 Attnang Puchheim

fulfils the
quality requirements for welding
according to

EN ISO 3834-2:2021

for the scope as stated in the enclosure to this certificate.

The certificate is valid until **22.12.2026**

Certificate-Registration-No. **0531 – ST – 3834 – 0820**



Product Certification Body
TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Vienna, Austria

Certificate Registration No.:

0531 – ST – 3834 – 0820

The following scope is certified

according to EN ISO 3834-2:2021:

Scope:

- Pressure vessels, pressure equipment, assemblies
- pipelines
- heat exchanger, plate evaporator
- Columns, reactors

Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Maximum dimensions (length, wall thickness, mass)
111	1, 5, 8, 10	$l \leq 50\text{m}$, $t \geq 1,5\text{mm}$, $m \leq 120\text{t}$
121	1, 5, 10	$l \leq 50\text{m}$, $t \geq 6\text{mm}$, $m \leq 120\text{t}$
135	1, 5, 8	$l \leq 50\text{m}$, $t \geq 1,5\text{mm}$, $m \leq 120\text{t}$
136	1, 4, 5, 8	$l \leq 50\text{m}$, $t \geq 1,5\text{mm}$, $m \leq 120\text{t}$
141	1, 4, 5, 8, 10, 43, 44, 51	$l \leq 50\text{m}$, $t \geq 1,5\text{mm}$, $m \leq 120\text{t}$

Responsible welding coordinator:

Martin Rappold, geb. 08.02.1993 (IWE)

Substitute:

Thomas Höllwerth, 14.04.1968, EWS (Attnang)
Philipp Rösler, 07.02.1997, IWS (Gloggnitz)

Personnel for non destructive testing:

Mair Josef, 11.01.1964 (Attnang)
Stefan Brandstätter, 18.09.1972 (Gloggnitz)

Further details of the review are documented in our report no. 725231152.

General provisions:

The certification program of TÜV SÜD Landesgesellschaft Österreich GmbH applies.



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certifies that



GIG Karasek GmbH

Neusiedlerstraße 15-19, A-2640 Gloggnitz-Stuppach
Industriestraße 21, A-4800 Attnang Puchheim

has been audited according to

AD 2000-Merkblatt HP 0

The company has proved to dispose of the prerequisites for the manufacture of
pressure equipment as defined in

Pressure Equipment Directive 2014/68/EU

Independently to this conformation the procedures appertaining to the chosen
modules have to be observed. The company

- has facilities permitting manufacturing an inspection in compliance with the current technical standards,
- operates a quality system which guarantees that manufacturing an inspection of the products stated in our report are in conformity with the technical rules and standards,
- employs qualified supervisory and inspection personnel.

The scope of the audit is detailed in our Report No. **725231152-RSa**.

This certificate is only valid in combination with the certificate according to
EN ISO 3834-2:2021 with the registration-no. 0531 – ST – 3834 – 0820
until **22.12.2026**

Certificate-Registration-No. **0531 – PED – ADHP0 – 0784**



Product Certification Body
Identification number 0531
TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Vienna, Austria